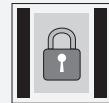




## Safety control unit module

### SB4 Module 6C

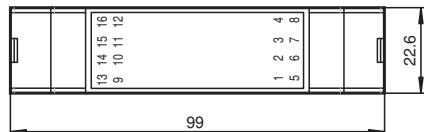
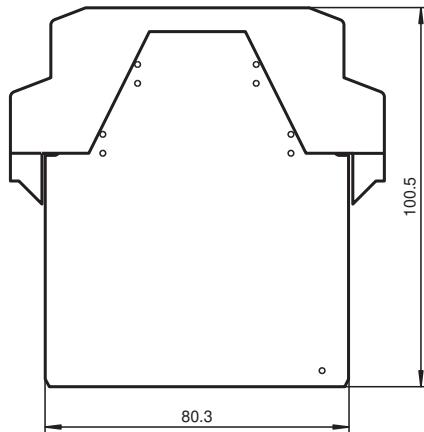


- Sensor module
- 6 sensor channels
- Single module for safety thru-beam sensors SLA12 and SLA29 and for 2 channel safety devices (emergency off)
- Operating mode can be selected by means of DIP switches

#### Safety control unit module



#### Dimensions



#### Technical Data

##### General specifications

Operating mode	simultaneousness, antivalence
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##### Functional safety related parameters

Safety Integrity Level (SIL)	SIL 3
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Performance level (PL)	PL e
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Category	Cat. 4
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Mission Time ( $T_M$ )	20 a
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Type	4
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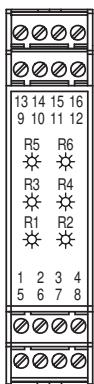
##### Indicators/operating means

Function indicator	LED yellow (6x): indicator lamp channel 1 ... 6
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## Technical Data

Stability alarm indicator	LED yellow flashing: Indicator lamp channel 1 ... 6	
Control elements	DIP switch	
<b>Electrical specifications</b>		
Operating voltage	$U_B$	24 V DC $\pm 20\%$ , via SB4 Housing
<b>Input</b>		
Activation current	approx. 7 mA	
<b>Conformity</b>		
Functional safety	ISO 13849-1 ; EN 61508 part1-4	
Product standard	EN 61496-1	
<b>Approvals and certificates</b>		
CE conformity	CE	
UL approval	cULus	
TÜV approval	TÜV	
<b>Ambient conditions</b>		
Ambient temperature	0 ... 50 °C (32 ... 122 °F)	
Storage temperature	-20 ... 70 °C (-4 ... 158 °F)	
<b>Mechanical specifications</b>		
Degree of protection	IP20	
Connection	screw terminals , lead cross section 0.2 ... 2 mm <sup>2</sup>	
Material		
Housing	Polyamide (PA)	
Mass	approx. 150 g	

## Connection



Terminal	Function
1	Transmitter 1 output
2	Transmitter 2 output
3	Transmitter 3 output
4	Transmitter 1...3 +U
5	Transmitter 4 output
6	Transmitter 5 output
7	Transmitter 6 output
8	Transmitter 4...6 +U
9	Receiver 1 input
10	Receiver 2 input
11	Receiver 3 input
12	Receiver 1...3 +U
13	Receiver 4 input
14	Receiver 5 input
15	Receiver 6 input
16	Receiver 4...6 +U

The operation of this module is possible only within a control unit of the type SafeBox SB4.

The operating instruction of the SafeBox has to be observed.

## Function

The 6-channel sensor card module SB4-6C makes it possible to connect light barriers or light grids or contact safety sensors in a one or two-channel version.

When the system is switched on, the software determines whether a light barrier or a contact safety sensor is switched on at a channel and monitors its presence during operation. Safety sensors with switching contacts, which are connected to the SafeBox, must operate in the switching mode "normally closed". An open contact means "safe status".

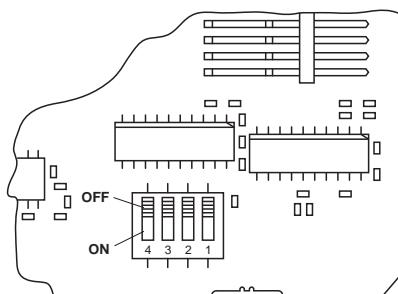
The channels 1 and 2, 3 and 4 as well as 5 and 6 can be monitored for simultaneousness or antivalence. If simultaneousness monitoring is activated, 2 channel safety equipment is monitored for simultaneous opening or changing of the signals. The monitoring time is 2 s.

Antivalence monitoring expects the normally closed contact at channel 1, 3 or 5 and the normally open contact at channel 2, 4 or 6. If antivalence monitoring is performed without simultaneousness monitoring, an incorrect contact position causes a switch-off and the error message 7 after approx. 60 s .

## Operation types

The assembly contains 4 DIP switches for selecting the simultaneousness functions of neighbouring channels (1 and 2, 3 and 4, 5 and 6) and for an antivalent evaluation of neighbouring channels (1 and 2, 3 and 4, 5 and 6). For selecting functions, 2 selector switches must always be actuated. The functions are not effective if light barriers are connected.

### Position of the DIP switches



Switch	Position	Operation type
1 and 3	OFF	No antivalent evaluation
	ON	Antivalent evaluation active
2 and 4	OFF	No simultaneousness evaluation
	ON	Simultaneousness evaluation active

## Display

For each channel, there is a yellow LED on the front panel of the module.

Display	LED	Meaning
R1 - R6	yellow	Status of light barrier 1 ... 6 Off: light beam interrupted On: light beam released  Flashing (2.5 Hz): light beam released, function reserve fallen short of  Flashing (5 Hz): error